



Dart Aerospace Ltd.
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D3912-041
Job Sheet 188906



008624

Part No: D3912-041

Job Qty: 8 pcs

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 2/12/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	8 pcs	2/12/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



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Container No: S162049



Part: D3912-041

Job No: 188906

Serial No/Batch: S162049

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/13/19

DAS
28
2.89

MAR 14 2019

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	Small Fab - 2 - B4B	8 pcs	2/12/19	0.00 0.50	Small Fab - 1 - B4B	DAS 58 MAR 14 2019 9-89
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
120	QC 5	8 pcs	2/12/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	MAR 15 2019 DAS 40 9-89
					QC 5 - 50	
					QC 5 - 30	
170	Packaging 3-1 - Stock - B4B	8 pcs	2/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	5-055 MAR 18 2019

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180	QC 21 - SA	8 pcs	2/12/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

DAG
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MAR 10 2019

Part Op **100** - Pick Kit
 Descriptions: **110** - Small Fab
120 - QC5- Inspect part completeness to step on W/O
170 - Identify as per dwg & Stock Location: _____)
180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	8 pcs (1 ea)	100-Packaging 1 - Pick Kit	5158969
D3912-1	Eyebolt	8 pcs (1 ea)	100-Packaging 1 - Pick Kit	5151042
D3912-3	Eyebolt Block	16 pcs (2 ea)	100-Packaging 1 - Pick Kit	5148083
D3912-5	Eyebolt Plate	16 pcs (2 ea)	100-Packaging 1 - Pick Kit	5147676
MS20615-4M20	Rivet	64 Ea (8 ea)	100-Packaging 1 - Pick Kit	6X 5134708 + 58X 5152659
MS21209-F615	Heli-Coil	8 Ea (1 ea)	100-Packaging 1 - Pick Kit	5158088
NAS1149C0663R	Washer	8 Ea (1 ea)	100-Packaging 1 - Pick Kit	5076016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D3801-1	8	0	0
	D3912-1	8	33	0
	D3912-3	16	40	0
	D3912-5	16	52	0
	MS20615-4M20	64	318	0
	MS21209-F615	8	169	0
	NAS1149C0663R	8	546	0

Part Specifications

Specifications could not be found.

Plex 3/4/19 2:05 PM Dart.Quirion.Sonia